



**OBERDORFER**<sup>®</sup>

An Ingersoll Rand Business



## Model 820B Bronze Close Coupled Centrifugal Pumps



### Features

- Pipe Size: Inlet: 1-1/2", Outlet: 1-1/4"
- Bronze Construction
- Stainless Steel Shaft
- Carbon Face Mechanical Pump Seals - Buna STD
- Viton(R)\* (S10) or Teflon(R)\* (S11) Pump Seals Available for Solvent Transfer
- Field convertible to pedestal drive model
- Will Handle Contaminated Liquids
- Extremely Quiet
- Pump-heads only easily field mounted to standard footless "C" flange motors
- Keyless impeller option (OB820B-07)
- O-Ring housing seal eliminates gasket problems

### Liquids

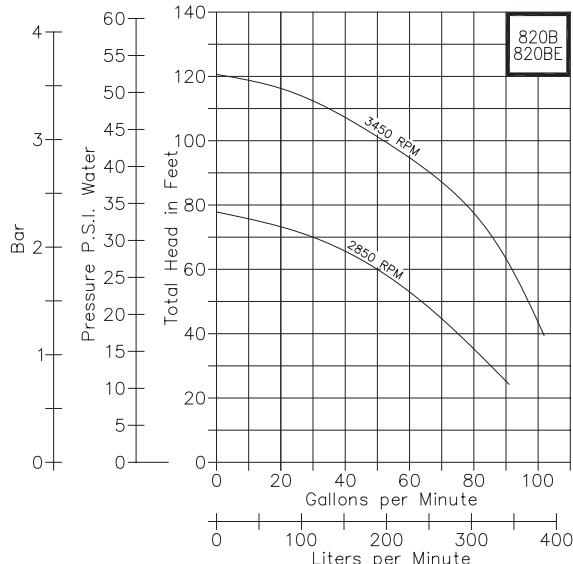
The special pump alloys used provide corrosion resistance to many liquids including water, water solutions, and a wide range of commercial chemicals. Questions as to the chemical compatibility of special liquids should be referred to the factory.

Viscous liquids with a maximum viscosity of 2000 Saybolt Seconds Universal can be pumped. However, when pumping viscous liquids as compared with water, a reduction in flow and pressure occurs and the required horsepower rate increases.

Liquids heavier than water require additional horsepower in direct proportion to the increase in specific gravity. Liquids contaminated with small solids or abrasives can be handled, but a reduction in mechanical seal life must be expected.

### Performance

Capacity Water at 60°F



### Characteristics

This close-coupled pump uses a standard NEMA 56C motor with no base. Single phase motors are non-reversible and are wired for the proper pump rotation which is counter-clockwise looking at inlet end of pump. See the dimensional drawing on back. Three phase motors must be checked out for proper rotation when pump is installed. Interchanging of any 2 wires in a 3-phase system will reverse motor rotation.

The pump uses a mechanical type shaft seal with a Buna rubber element. It is suitable for water, oils, and some mild solvents and it is limited to 212°F. Viton(R)\* seals and Teflon(R)\* seals are available for severe solvents, difficult chemicals, and elevated temperatures.

These centrifugal pumps are not self-priming. They must be installed below the liquid level so that the liquid flows to the pump by gravity (flooded suction). However, if a foot valve is used at the beginning of the suction line, and all air is bled from the pump by manual priming, the pump will lift on the suction side up to 15 feet. Such a system relies entirely on the non-leaking foot valve for starting capability.

The flow of a centrifugal pump can be conveniently controlled by a throttling valve in the discharge line without the need for a relief valve. In centrifugal pumps, the horsepower demand will decrease as the pressure increases. Maximum horsepower occurs with a wide open discharge.

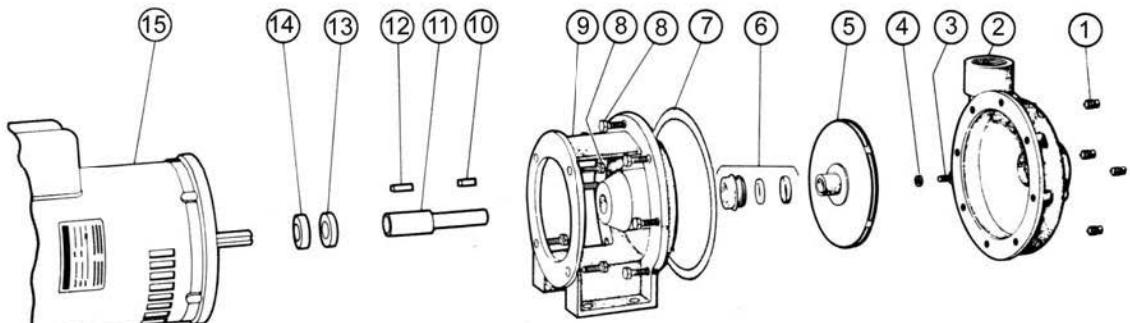


**OBERDORFER®**

An Ingersoll Rand Business



## Exploded View and Parts List



	1	2
Pipe Plug		
Body		
Pump No.	4 Req'd	1 Req'd
OB820B	OB5395	OB7585
OB820B-07	OB5395	OB7585
OB820BE-W86	OB5395	OB7585E

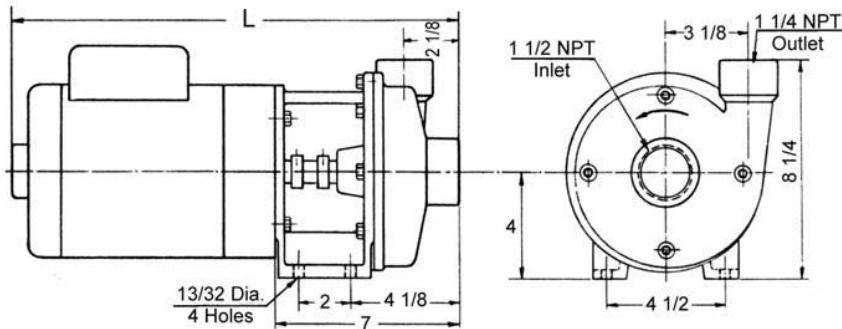
  

	3	4	5	6	6a	6b	6c	6a & 6b	7	8	9	10	11	12	13	14	15	Repair Kit
Pump No.	1 Req'd	1 Req'd	12 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd	1 Req'd								
OB820B	OB7656	OB7395	OB32352	OB32346	OB7427	OB7426	OB2913	OB742601	OB9797-163	OB5411	OB7586-1	OB7428	OB7421	OB6845	OB5886	OB7658	N/A	OB10952
OB820B-07	N/A	N/A	OB32001	OB32346	OB7427	OB7426	OB2913	OB742602	OB9797-163	OB5411	OB7586-1	N/A	OB2928	OB6845	OB5886	OB7658	N/A	OB12312
OB820BE-W86	OB7656	OB7395	OB32352	OB32346	OB7427	OB7426	OB2913	OB742601	OB9797-163	OB5411	OB7586-1	OB7428	OB3681	OB6845	OB2509 (2 Req'd)	N/A	OB2116	OB10952

Item numbers 5, 6, 7 & old version gasket (OB7425) are included in repair kit.  
Item numbers 6a, 6b & 6c (Seal Parts) are sold only as Seal Assembly (Item 6).

## Dimensions

"L" Dimension for Single phase motors is 18 1/2"



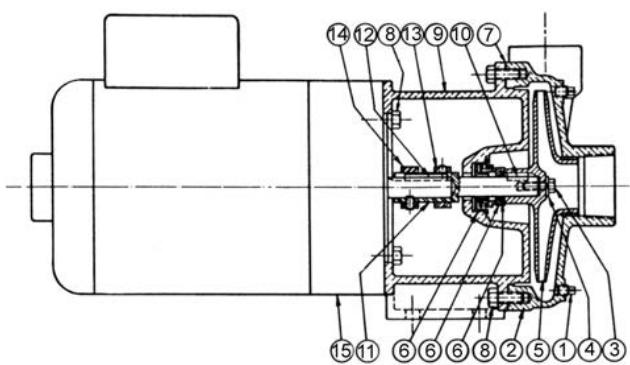
## Instructions for Assembling Pump to Motor

The following instructions apply in cases where a customer chooses to purchase the pump only and supplies his/her own motor for close coupled mounting. The motor must have a NEMA C-Flange, 5/8" diameter straight shaft with 3/16" key, 3450 RPM speed and the horsepower must agree with the pump size as follows:

Pump No. 820, HP

Assemble pump to motor step by step as follows:

- 1) Slide pre-assembled pump with hollow shaft over motor shaft. Insert Key 12.
- 2) Apply an axial push force against screw head in impeller eye (to overcome seal spring tension) while tightening set screws in shaft collars 13 and 14. SEE DIAGRAM.
- 3) Bolt pump to motor flange with four hex. head cap screws 8.



Ingersoll Rand

12500 South Pulaski Road  
Alsip, IL 60803, USA  
Phone (800) 448.1668